

Part 1: general impressions and management rationale

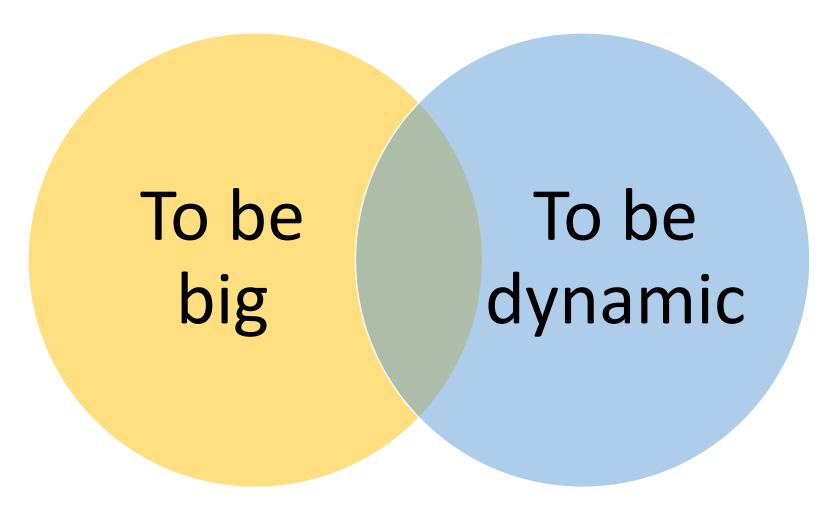
Part 2: AMS in detail

Part 3: introduction and improvement possibilities

The big company symptoms

- Can't manage efficiency of each operating unit
- Lack of strategy understanding and market sense
- Can't develop managers
- Not enough room for enthusiasts
- Can't find a simple way to manage the business

The big company symptoms





Organization structure: amoeba

Financial accounting simple system

Managerial rationale and philosophy

What is AMS

Corporate Motto



Respect the Divine and Love People

Preserve the spirit to work fairly and honorably, respecting people, our work, our company and our global community.

Management Rationale -

To provide opportunities for the material and intellectual growth of all our employees, and through our joint efforts, contribute to the advancement of society and humankind.

Management Philosophy

To coexist harmoniously with our society, our global community, and nature. Harmonious coexistence is the underlying foundation of all our business activities as we work to create a world of prosperity and peace.

Maximize revenues and minimize expenses

The fundamental truth of business management



1959: Kyoto Ceramic Co., Ltd. Is Founded in Kyoto, Japan Management Based on the Bonds of Human Minds

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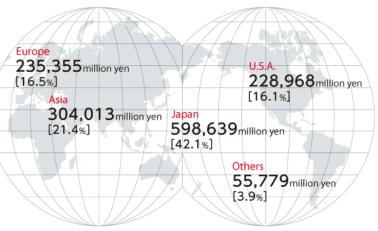
To provide opportunities for the material and intellectual growth of all our employees, and through our joint efforts, contribute to the advancement of society and humankind



KYOCERa

After adjustments and eliminations

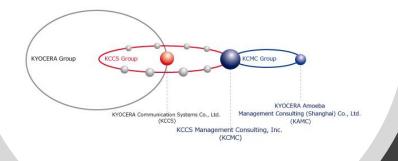
Others + Adjustments and eliminations



1,422,754 million yen (Year ended March 31, 2017)					
Industrial & Automotive Components Fine Ceramic Components Automotive Components Displays Cutting Tools Optical Components	16.2%	Communications Smartphones Feature Phones Tablets IoT Modules Information Systems & Telecommunication Services	17.7%		
Semiconductor Components Ceramic Packages & Substrates Organic Materials Organic Packages & Printed Wiring Boards	17.3%	Document Solutions Printers & Multifunctional Products Solutions Business	22.8%		
Electronic Devices Capacitors SAW Devices Crystal Devices Power Devices Connectors Printing Devices	16.9%	Life & Environment Solar Energy Medical & Dental Products Jewelry & Kitchen Tools, etc	10.5%		
Total Components Business	50.4%	Total Equipment & Systems Business	51.0%		
Others Hotels, etc	1.5%				

-2.9%

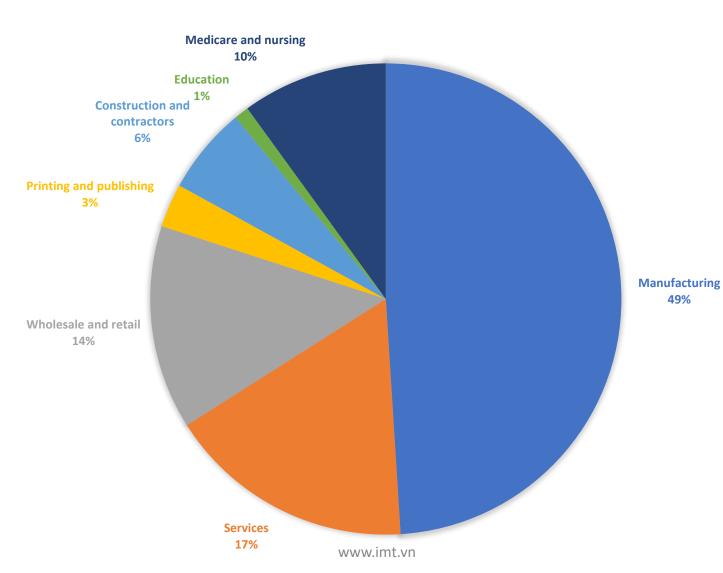
-1.4%





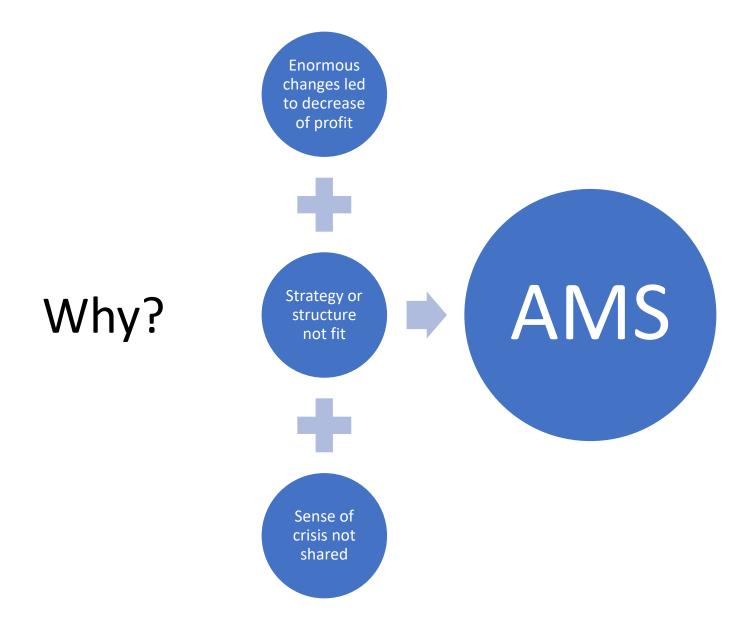
70,000 members > 3000 amoebas

Companies adopted AMS



JP: 750 (KCCS direct consultancy)
CN: >1000

Source: KCCS, as of March 2016



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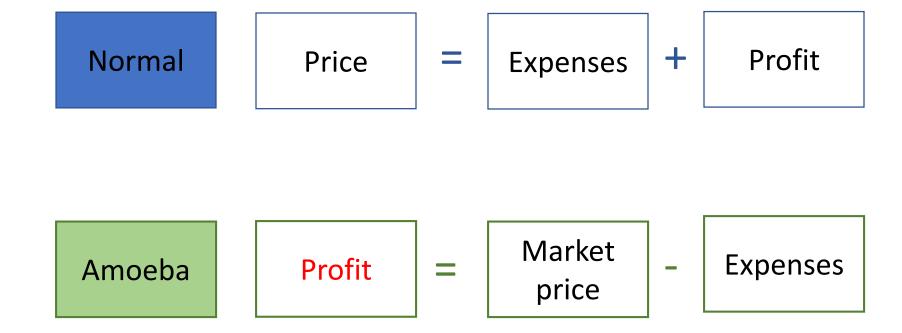
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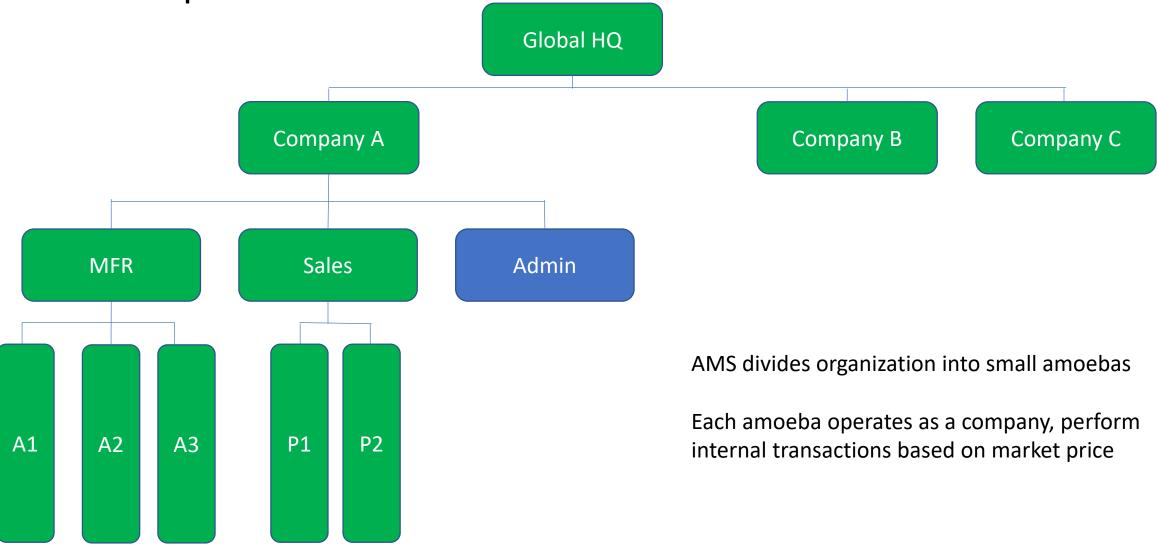
Key elements

- Mini profit center
- Internal transaction
- Daily report and meetings
- Amoeba accounting
- Hourly efficiency
- Accounting/management rules

Point of view on Price



Mini profit center

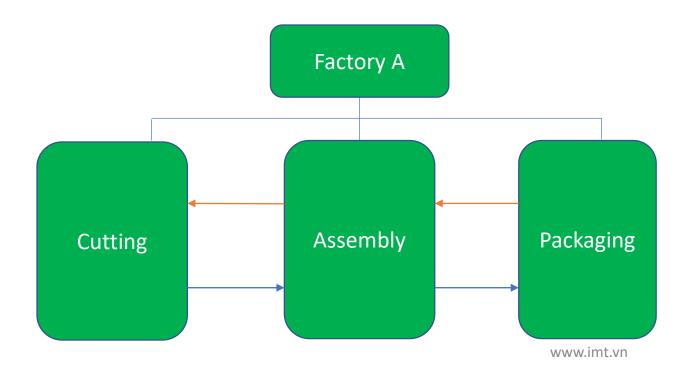


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Internal transactions

An amoeba performs internal transaction to get its revenue and profit

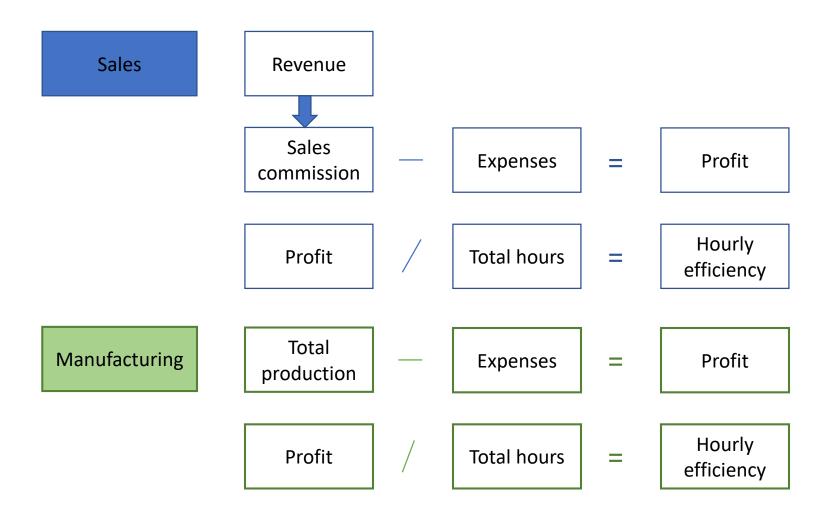


Price negotiations

- Market prices of the product will be realized via a series of negotiation between amoebas
- To generate profit, each amoeba needs to calculate if they should accept an order at a specific price, taking into account its expenses



Amoeba P/L

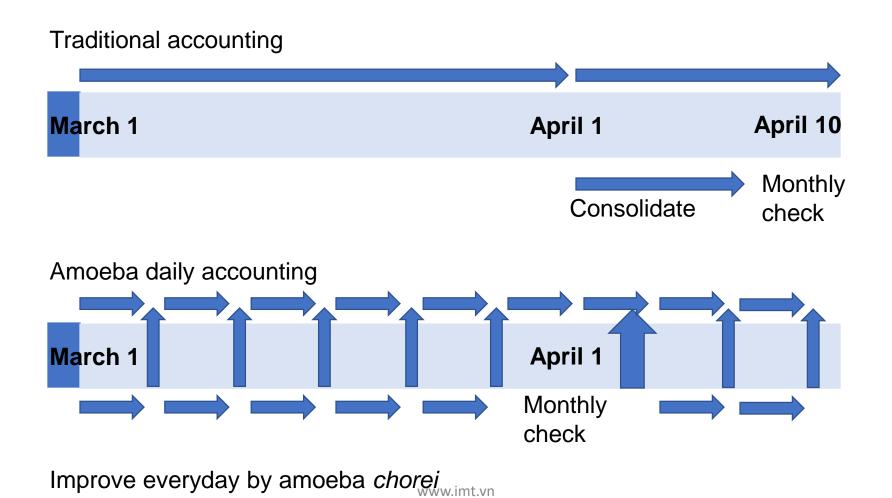


Put philosophy into numbers

Hourly efficiency report

Total shipment	A	28,000
Total cost	B=a+b++p	14,000
Material cost	а	700
Outsourced processing cost	b	10,000
Repair cost	С	300
Electricity cost	d	400
Interest payment cost	m	500
Common expenses inside the department	n	100
Factory expenses	0	200
Sales and headquarters expenses	р	200
Profit	С=А-В	14,000
Total labor hours (h)	D	2,000
Added value per hour of this month	E=C/D	7.00

Daily report and meeting



Reflect daily

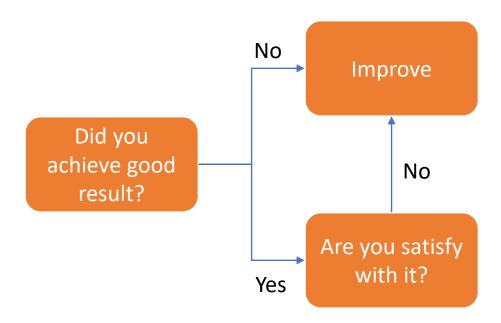
Both good and bad attitudes exist within all of us. A good mind is unselfish and altruistic; a bad mind is self-centered. If you make an effort to always think good thoughts and do good deeds, your life will change for the better.

To begin this process, you must reflect back on each day and everything you did.

For example, seriously contemplate whether you were ever unpleasant or unkind; whether you acted arrogantly; whether you did or said anything that was selfish.

Daily reflection is the process of suppressing the bad mind and developing the good, unselfish, altruistic mind. By reflecting on your actions each day, you can elevate your mind, which in turn will lead you to a wonderful life.

Remain humble



Junichi Kawasaki – former worker of Shiga-gamo plant

Figure is nothing until you put soul in it

Hourly efficiency

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Hourly Efficiency (added value per hour)
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Net Production - Deductions
(total profit) (total expense excluding labor costs)
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Total Working Hours

Why use hourly efficiency?

- Simple, clear and easy
 - Each amoeba tries to increase hourly profitability
 - 1.) Increase the revenue 2.) Reduce the expenses 3.) Reduce the hours



Identifies issues down to smallest amoeba level Gives visibility to all aspects of the company's operations Enhances employee awareness of profit and loss

- Can be used at any size of amoeba
- Easy to benchmark with past performance

Hourly efficiency

- Labor cost control is excluded
 - Labor cost decided by company policies
 - Reduce conflicts (income is a secret)
 - Increase flexibility in lending/borrowing manpower, or intergrating/splitting amoebas
- Amoeba leaders manage "hour" aspect, not labor cost

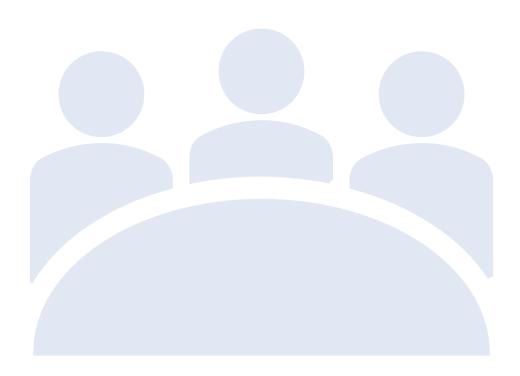
Hourly efficiency

- In Japan, only tiny monetary awards are given to performance related to hourly efficiency
- Rewards come from the work (job ownership lord of the land game
 - gamification) and gratitude of others



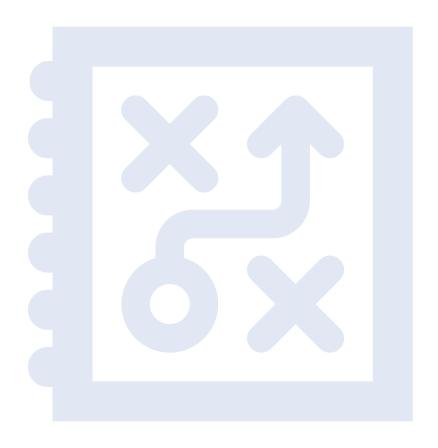
Amoeba meeting

- Leader shows results
- Team discuss their actions & measures
- Make plan for the month debate





Strive Harder than Anyone Else



Accounting rules/Amoeba management rules

- One to one correspondence
 - Any movement of money or goods must be accompanied by the correct documentation
- Double check
 - Checked by multiple people or departments
- Perfectionism
 - High target should be 100% met
- Muscular management
 - No extra fat

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Accounting rules/Amoeba management rules

- Efficiency improvement
 - Maximize sales and minimize cost
- Cash-based management
 - Focus on money management
- Transparency
 - Information is disclosed to every member

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Effects of Amoeba management

- Prompt decision making
- Site vitalization
- Management visualization
- Manager development
- Profit awareness everyday
- Market sense
- Management by All: problem solving, work with numbers, planning...

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Altruism

Constraints

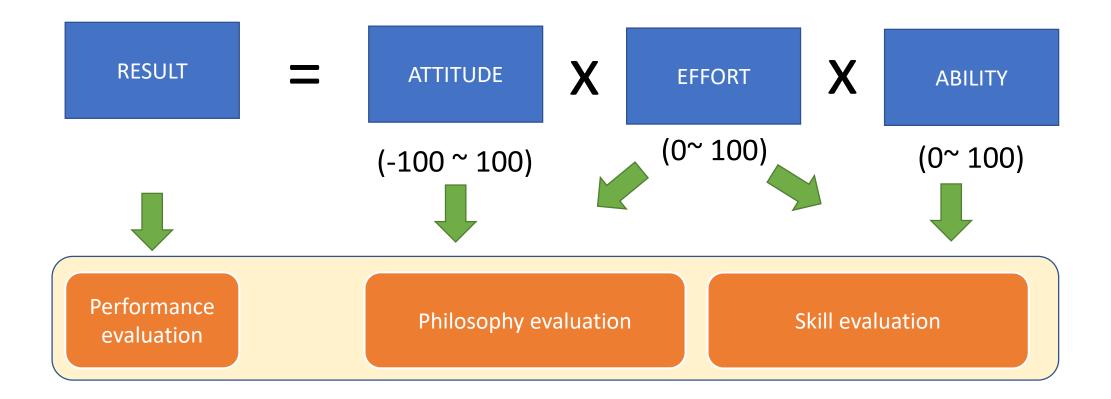
Altruism or selflessness is the principle or practice of concern for the welfare of others

Building a good culture is a pre-condition

- Truly decentralized organization: act on own interest
- Excessive competition between amoebas
- Speed of the amoeba pushes everyone to make decision promptly

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Inamori formula of life



Internalize values



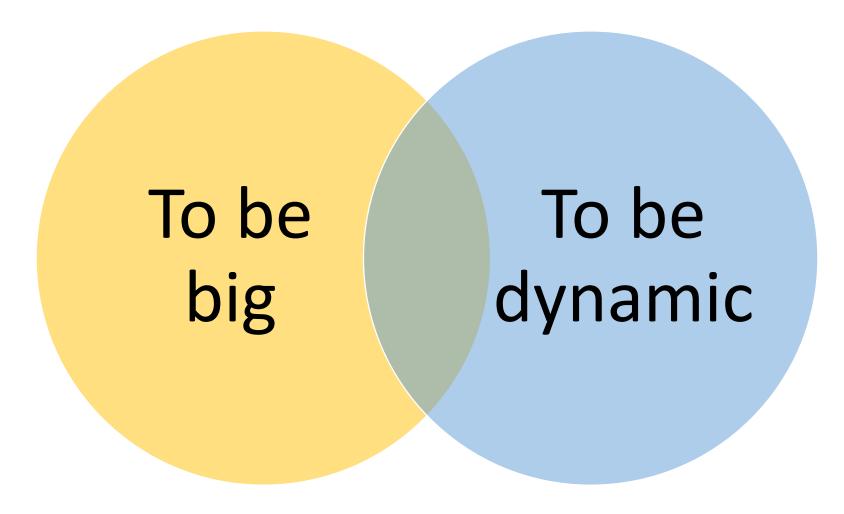


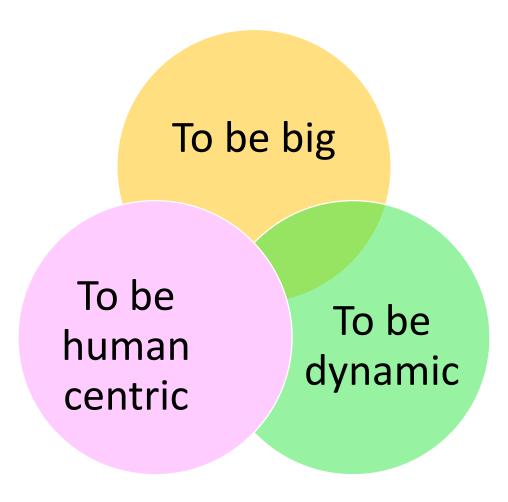
Discussion



Any better way of doing this?







Reference

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- Naoki Hori (2018), The Amoeba management system, KCCS
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